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Povisional Specification

SURFACE TREATMENT FOR WOOD AND WOOD PRODUCTS

FIELD OF THE INVENTION

The invention pertains to wood treatment and more particularly to surface treatments of wood using synthetic pyrethroids.

BACKGROUND OF THE INVENTION

Bifenthrin is a synthetic pyrethroid insecticide/acaracide that is classified as a non-cyano pyrethroid. The active ingredient is efficacious to target pests through both contact and stomach action. As with most synthetic pyrethroids bifenthrin is active against a wide range of pests including Coleoptera, Diptera, Heteroptera, Hymenoptera, Homoptera, Isoptera, Lepidoptera, Orthoptera as well a number of species of Acarina. Bifenthrin is currently registered in a number of countries throughout the world for the control of a wide range of pests.

Bifenthrin is used extensively in many industries. For example: Cotton, grain, turf, pest control, flower, home garden and mosquito control. However has not been used in the timber industry.

Tests have demonstrated that when using standard practice in the timber industry, very low rates of bifenthrin are required to protect timber against ***Coptotermes acinaciformis***, the most economically important termite species in Australia and ***Mastotermes darwiniensis***, the most voracious in Australia and around the world. The rates are 5 and 20 g/m3 respectively.

Standard treatment methods in Australia and around the world currently require some penetration into the timber by the preservative. This can be achieved by vacuum pressure, vacuum-vacuum systems that require a treatment vessel and expensive peripheral and computerized equipment. The process time required to treat the timber varies depending on the product but takes at least 45 minutes to treat wood. Penetration of preservatives can also be achieved by diffusion, a process which involves less expensive equipment but requires much more time and higher levels of stock holding. Wood moisture content is one of the most important parameters that controls diffusion times. Wet wood is required to achieve diffusion within commercial expectancy. Full penetration of 90 mm thick radiata pine green sapwood can be achieved between 4 to 8 weeks.

OBJECTS AND SUMMARY OF THE INVENTION

Accordingly is it an object of the present invention to provide methods and apparatus for the surface treatment of wood using synthetic pyrethroids as well as wood products made using those surface treatments.

BRIEF DESCRIPTION OF THE DRAWING FIGURES

In order that the invention be better understood, reference is made to the following figure in which:

Figure 1 is a schematic diagram of a convyor incorporating synthetic pyrethroid spray equipment.

BEST MODE AND OTHER EMBODIMENTS OF THE INVENTION

Recent studies have demonstrated that applying bifenthrin superficially by very short dipping (4 seconds) or spraying at very low rates to radiata pine sapwood of commercial sizes protects the timber against termite attack. The rates required to achieve protection are 4 and 23 g/m3 applied on the surface of 35 x 90 mm radiata pine for Coptotermes acinaciformis and Mastotermes darwiniensis respectively. These studies were conducted using the drum test described by the AWPA protocols. Table 1 shows the evaluation scale used during the inspection of specimens tested. Table 2 and 3 shows the results of the inspection of specimens exposed to Mastotermes and Coptotermes respectively.

Table 1

Evaluation scale for radiata pine samples exposed to termites in the field

Rating	Condition of the specimen
1	Sound
2	Superficial attack-grazing
3	Penetration - >3mm in depth
4	Attack Slight -10-25 % mass loss
5	Attack Moderate 25-50 % mass loss
6	Attack Severe 50-70 % mass loss
7	Attack Destroyed 75-100 % mass loss

Table 2

Mean scores for radiata pine commercial samples treated superficially with bifenthrin and exposed to Mastotermes darwiniensis in the field

Treat No	Treatment	Mean	Range	Pass or Fail
1	Untreated control	6.7	6-7	Fail
3	0.007% m/m permethrin	2.2	2-3	Fail
4	0.013% m/m permethrin	2.2	1-4	Fail
5	0.02% m/m permethrin (LOSP)	1.8	1-2	Pass
10	Bifenthrin 4 g/m^3	3.3	2-6	Fail
11	Bifenthrin 8 g/m^3	2.2	2-3	Fail
12	Bifenthrin 15 g/m^3	2.0	1-3	Fail
13	Bifenthrin 23 g/m^3	1.7	1-2	Pass
17	Bifenthrin 38 g/m^3	1.0	1-1	Pass

Table 3

Mean scores for radiata pine commercial samples treated superficially with bifenthrin and exposed to Coptotermes acinaciformis in the field

Treat No	Treatment	Mean	Range	Pass or Fail
1	Untreated control	7.0	7-7	Fail
2	Solvent control (white spirit)	7[b]	7-7	Fail
3	0.007% m/m OD permethrin	2	1-3	Fail
4	0.013% m/m OD permethrin	1.8	1-3	Fail
5	0.02% m/m OD permethrin	1.3	1-2	Pass
8	Determite 4 g/m^3	1.0	1-1	Pass
9	Determite 8 g/m^3	1.0	1-1	Pass
10	Determite 15 g/m^3	1.5	1-1.5	Pass
11	Determite 23 g/m^3	1.0	1-1	Pass

House frame building practices were incorporated in a test to demonstrate the efficacy of bifenthrin superficial treatments. The ends of the samples were not treated. Smulated frames were exposed to 120,000 termites. After six months

of exposure all untreated simulated frames were attacked while the treated frames were not despite signs of termite activity within the frame.

Superficial treatments can be applied for example by dipping, rolling, brushing, deluging, misting and spraying. These systems can be installed in different areas of a sawmill in-line or as a process separate to the sawmill. The situation of the spray unit will depend on the lay-out of the production line or lines of a given sawmill. Examples of the installation of a longitudinal and transversal spray unit in a sawmill have been depicted in Figure 1. As shown there, spraying can occur for example by application with a linear sprayer 10 after stress grading 20. Timber is then arranged on a conveyor 30, graded and marked by hand (or automatically) 40. Boards that are marked during grading 40 are detected by a scanner 50 and then cut to the appropriate length by the docker saw 60. Transverse spraying 70 is an option that may occur after the docker saw operation 60. Ending rolls 80 may be used to treat the ends of the boards as required.

Bifenthrin can be used as a formulated product which includes suspension concentrate, emulsion concentrate, microemulsion and as a dust. Bifenthrin can be applied in a concentrate form or diluted in a variety of carriers which may include water, organic solvent, oils from different sources, diesel, gasoline, petroleum and other non polar solvents.

Additives can be incorporated during the application of bifenthrin, for example colours, fire retardants and water repellents. Table 4 demonstrates that the addition of water repellents did not mask the repellent effect of bifenthrin against Coptotermes acinaciformis.

Table 4

Mean scores for radiata pine commercial samples treated superficially with bifenthrin and water repellent and exposed to Coptotermes acinaciformis in the field

Treatment	Mean[a] rating	Range	Success (Pass or Fail)
Untreated control	7.0	7-7	Fail
Solvent control (white spirit)	7.0[b]	7-7	Fail
0.007% m/m OD permethrin	2.0	1-3	Fail
0.013% m/m OD permethrin	1.8	1-3	Fail
0.02% m/m OD permethrin	1.3	1-2	Pass
Bifenthrin 4 g/m^3 + water repellents	1.2	1-2	Pass
Bifenthrin .8 g/m^3 + water repellents	1.3	1-2	Pass
Bifenthrin 15 g/m^3 + water repellents	1.2[b]	1-2	Pass
Bifenthrin 23 g/m^3 + water repellents	1.2	1-2	Pass

The benefits of the invention include that:

1. Low rates of chemical usage are obtained.

2. The invention does not need expensive equipment to be applied.

3. The the invention allows synthetic pyrethrins to be applied in a sawmill as a in-line process or a stand alone process.

4. The invention eliminates the operating costs associated with conventional treatments.

5. Wood treated according to the invention not required re-drying after treatment. Normal process required re-drying when the end use is framing.

6. Additives can be included in the concentrate or working solution to add different characteristics to the final product. These additives can include colours, fire retardants and water repellents.

Experiments have been conducted, to date, with radiata pine but is not exclusive of other pinus species, other softwood, hardwoods and broadleaves timber species, engineering and re-constituted wood products named for example but not exclusive plywood, Laminated Veneer Lumber, Oriented Stranded Boards (OSB), particleboards, Medium Density Boards (MDF), Glue laminated Lumber (GlueLam), flake boards and plastic-wood.

A modification of superficial treatments is the partial introduction of bifenthrin into the wood. The result of this is an envelope around the cross section of the timber board or wood product or just a partial penetration. Tests conducted following similar method described above strongly suggest that these types of treatment are also effective in protecting termites against termite attack. Table 5 shows the results of the assessment carried out in radiata pine commercial sizes partially penetrated with bifenthrin.

Table 5

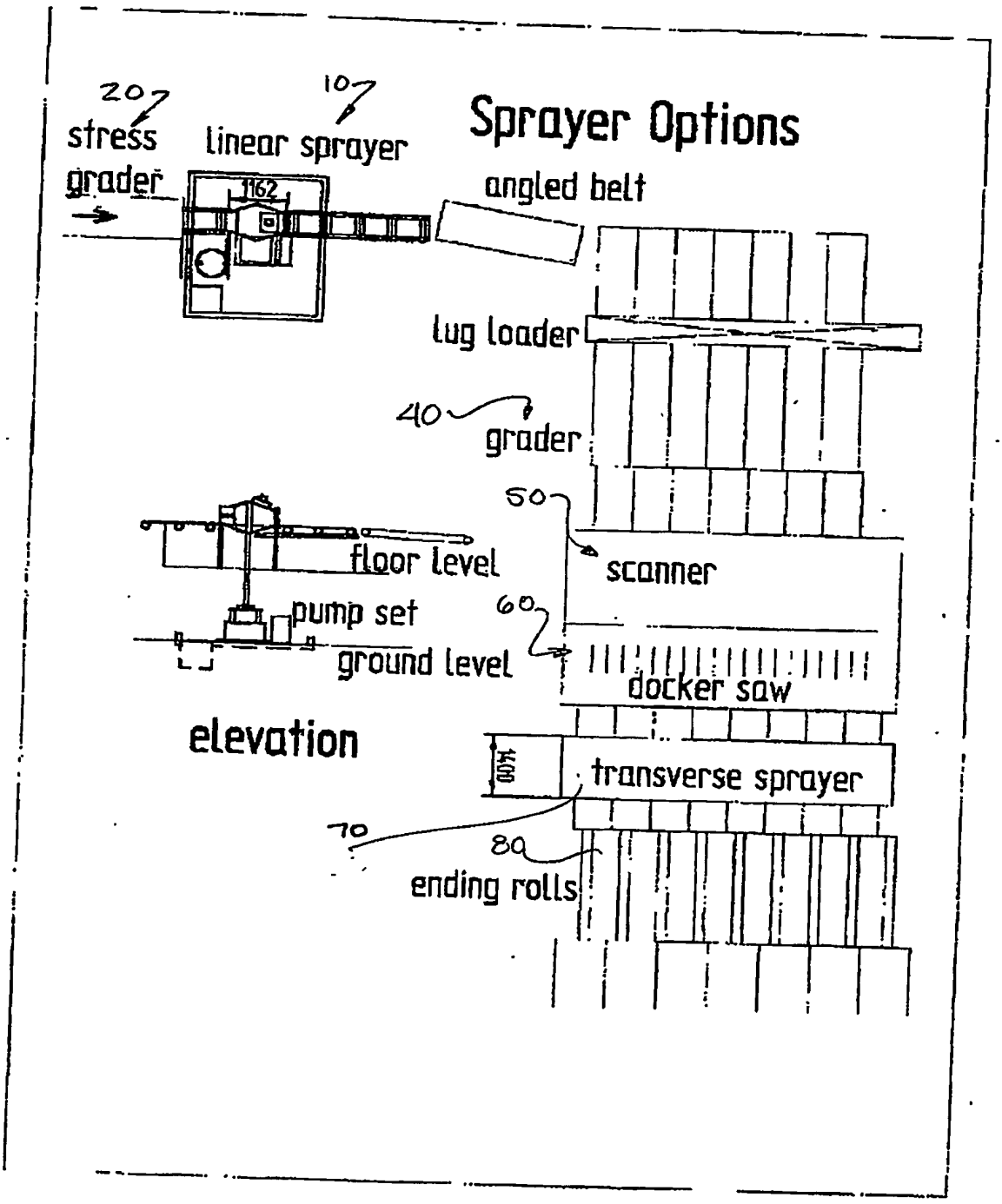
5 Mean scores for radiata pine commercial samples partially penetrate with bifenthrin and exposed to Coptotermes acinaciformis in the field

Treatment	Mean[a] rating	Range	Success (Pass or Fail)
Untreated control	7.0	7-7	Fail
Solvent control (white spirit)	7.0[b]	7-7	Fail
0.007% m/m OD permethrin	2.0	1-3	Fail
0.013% m/m OD permethrin	1.8	1-3	Fail
0.02% m/m OD permethrin	1.3	1-2	Pass
Partial penetration more than 3mm. Bifenthrin 6-12 g/m^3	1.0	1-1	Pass
Partial penetration more than 3mm. Bifenthrin 13-20 g/m^3	1.0	1-1	Pass

10 When added protection of the faces is required, pressed products can be treated by spraying the faces before they have cooled down. The warmth in the product will create a hot-cold effect that will draw the applying solution deep into the face. Face treatments can also be applied onto a cold face. In this case we rely on the lathe checks as a pathway for the penetration of the
15 chemical. Despite the fact that the penetration of chemical when sprayed on cold faces is not as good as when spraying on warm faces, this can be improved and probably matched to the spraying of warm face by increasing the concentration of the chemical, increasing the uptake and wetting more of the faces, adding surfactants and chemicals that help the solution penetrate the
20 faces better.

The surface treatments of faces can be done by by dipping, rolling, brushing, deluging, misting and spraying. These systems can be installed in different areas of the LVL, plywood or any other mill that produces engineered and
25 reconstituted products in-line or as a different process. This depends of the lay-out of the production line or lines of a given mill.

Figure 1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stress
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40
grader
50
scanner
floor level
pump set
ground level
60
docker saw
elevation
400
transverse sprayer
70
80
ending rolls